



NEW! Pella® Impervia® Casement and Awning Windows

Pella Impervia now has a complete product offering to fit any project. Choose NEW Pella Impervia casement and awning windows and you get it all. The superior durability, beauty and energy efficiency of Pella's advanced fiberglass composite material — plus the quality features that set Pella casement and awning windows apart.



All the features you expect from Pella casement and awning windows.

- Attractive fold-away handle ① won't get in the way of roomside window treatments.
- Stainless-steel operating arm and hinges resist rust and corrosion.
- Pella's patented SureLock® System pulls the window sash against the weatherstripping for a tight seal.
- Our patented Unison Lock System ② secures the window in multiple places with one easy-to-reach handle.
- On large awnings, the crank and operating arm are located at the sill for smooth operation and increased durability.
- Available in standard and custom sizes in 1/4-inch increments for new construction, remodeling and replacement applications.



Awning



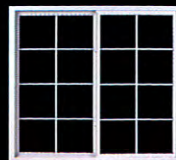
Casement



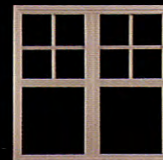
Single-Hung



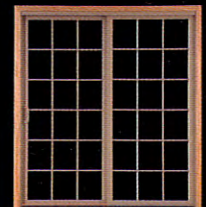
Double-Hung with Pella Special Shape



Sliding Window



Fixed Window



Sliding Patio Door



Pella® Impervia® — Quality That Lasts and Lasts.

Outstanding energy performance that meets Energy Tax Credit requirements.

- Pella Impervia products are available with SunDefense™ Low-E insulating glass that features a unique Low-E coating made from three translucent layers of silver.
 - In the summer, it reflects the sun’s heat away from windows and doors, so interior spaces stay cooler.
 - In the winter, it reflects heat back into the room, keeping interior spaces warmer.
 - Blocks 95% of the sun’s ultraviolet rays — protecting flooring, furniture and window treatments from fade damage while still allowing natural light in — without spoiling the view like room-darkening tints.
 - Argon gas between the panes of glass adds even more insulation.¹
- Pella Impervia windows and patio doors are available with optional high-density foam insulation in select frame and sash profiles — for even better protection from the heat and cold.

From windows to patio doors, you’ll like the stuff Pella Impervia products are made of. Pella innovation makes them strong. And Pella craftsmanship makes them beautiful.



Unsurpassed strength and durability.

- Pella Impervia windows and patio doors are made from our patented five-layer fiberglass composite called Duracast® — the strongest, most durable material available in windows and patio doors.²
- Pella Impervia products are so durable, they’re backed by a Limited Lifetime Warranty.³

Beautifully designed and finished.

- Pella Impervia products are factory-finished to closely resemble a painted wood window.
- Their low-maintenance interiors and exteriors are available in White, Tan or Brown.

White

Tan

Brown



For three consecutive years, Pella has been recognized as an ENERGY STAR® Partner of the Year, earning us the prestigious *Sustained Excellence* award from the U.S. Department of Energy (DOE). Each year, the U.S. Environmental Protection Agency (EPA) and the U.S. Department of Energy select a window manufacturer for this distinction. Pella has been acknowledged for its dedication to protecting the environment through energy efficiency by successfully promoting and delivering ENERGY STAR-qualified products, saving consumers money and reducing greenhouse gas emissions.

¹ High-altitude SunDefense Low-E insulating glass does not contain argon gas in most products. See your local Pella sales representative for more details.

² In testing performed in accordance with ASTM testing standards, Pella’s Duracast has displayed superior performance in strength, ability to withstand extreme heat and cold, and resistance to dents and scratches.

³ See written warranty for complete details.

For more information about Pella Impervia products, contact your local Pella sales representative. Call 866-209-4260 or visit pella.com.



VIEWED TO BE THE BEST.®